(For candidates admitted from 2016-2021 Batch)

M.B.A. DEGREE EXAMINATION, NOVEMBER 2023.

Business Administration — Elective

LEAN MANUFACTURING

Time: Three hours Maximum: 75 marks

PART A — $(10 \times 2 = 20)$

Answer ALL questions.

- What is Lean Methodology?
- 2. What is craftsman era?
- 3. What do you mean by lean principle?
- 4. What is flow?
- 5. What do you mean by TQM?
- 6. Which Japanese term refers to continuous improvement?
- 7. What is cellular layout?
- 8. What is six sigma philosophy?

- 9. List the tools of TPM.
- 10. What is the purpose of SPC?

PART B —
$$(5 \times 5 = 25)$$

Answer ALL questions, Choosing either (a) or (b).

11. (a) Write a note on mass production era.

Or

- (b) Who should be involved in Lean manufacturing? Why?
- 12. (a) Explain the difference between value and value stream mapping.

Or

- (b) Briefly explain the advantages of lean principles.
- 13. (a) How is Lean different from Six Sigma?

Or

- (b) Explain the benefits of 5s.
- 14. (a) Discuss the role of lean in service industry.

Or

(b) Explain the challenges in implementing lean manufacturing.

15. (a) Explain the advantages of mass production.

Or

(b) Write a note on FEMA.

PART C —
$$(3 \times 10 = 30)$$

Answer any THREE questions.

- 16. Analyse the evolution of lean thinking.
- 17. Elucidate the principles of lean.
- 18. Explain the benefits of Kanban are:
- 19. Describe the typical process of implementing Lean.
- 20. Analyse the future of lean manufacturing.